

Stainless Steel 700 Series Worm Gear Speed Reducers & Gearmotors



- Expanded Stainless Steel Line Now Includes**
- Output Mounting Flanges
 - Double Reduction – up to 3600:1
 - AC Motors
 - 56C to 180TC Motor Frames



**REDUCER
EXPRESS**

**SAME DAY
GUARANTEED
SHIPMENT**

 **Boston**[®]
Gear

Stainless Steel 700 Series Speed Reducers... Trusted Worm Gearing with a Revolutionary Smooth Exterior to Withstand Caustic Washdown

NSF National Sanitation Foundation Certified

Laser marked nameplate provides worry-free part identification while maintaining a smooth, unetched surface

Rounded housing prevents foreign matter adherence and fluid accumulation

316 Stainless Steel housing, motor flange and carrier to withstand tough washdown environments

Covers for all hardware and counter bored holes prevent particle accumulation and pooling fluids to optimize washdown efficiency

Optional Stainless Steel output flange mounting

Two-piece mounting base maintains standard 700 Series footprint and enables the unit to be washed down without trapping foreign matter under the reducer

Available in hollow and solid output shafts

303 Stainless Steel output shafts

Double lipped shaft seals ensure superior performance and leak resistance

Motor flange design incorporates an O-ring to minimize ingress of particles or fluids

Flange features (2) jackbolt holes for easy motor dismount

Motor frame sizes 56C to 180TC

Integral input worm and shaft design made from high strength case hardened alloy steel

High pressure angle on worm provides greater operating efficiency

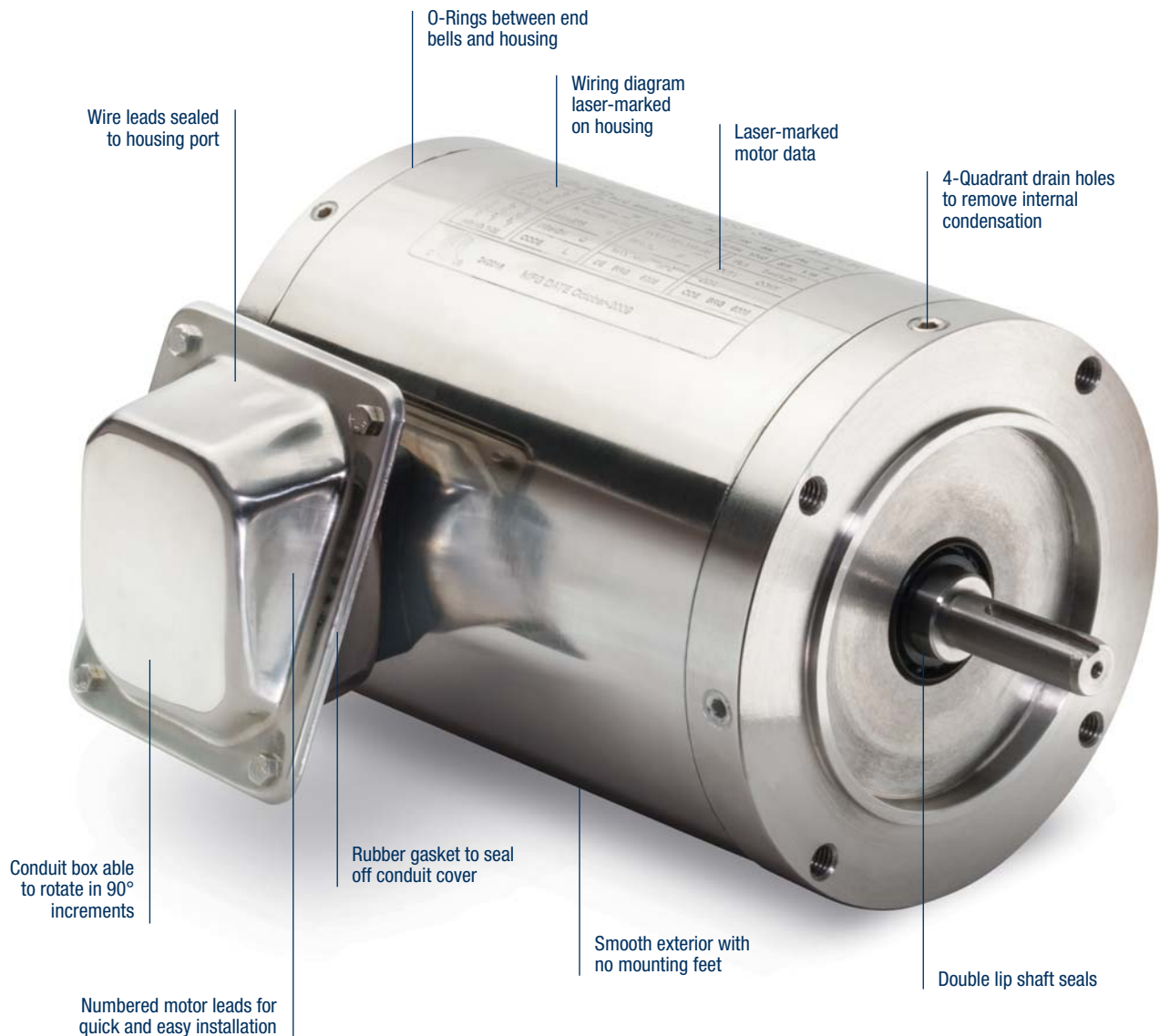
Large oil reservoir provides highly efficient heat dissipation and lubrication for longer operating life. Up to 20% more oil capacity than standard 700 series.

High strength bronze worm gear is straddle mounted between heavy-duty tapered roller bearings to increase thrust and overhung load capacities.

Stainless Steel Motors...

Value Engineered for Washdown Performance

UL / ULc Certified



Exterior Construction

300 Series stainless steel housing, end bells, output shaft and conduit box

Interior Features

- Conforms to 2007 EISA efficiency standards
- Inverter Duty
- Class F insulation
- Class "B" rise @ 1.15 service factor
- Epoxy-coated windings
- Internally-locked bearings to eliminate unwanted axial movement

SS700 Series Single Reduction

Ratios and Performance

| Series Size | | | 718 | | | 721 | | | 726 | | | 732 | | |
|--------------------------|-----------|------------|----------|--------|-----------------|----------|--------|-----------------|-----------|--------|-----------------|-----------|--------|-----------------|
| Ratio | Input RPM | Output RPM | Input HP | Output | | Input HP | Output | | Input HP | Output | | Input HP | Output | |
| | | | | HP | Torque (in-lbs) | | HP | Torque (in-lbs) | | HP | Torque (in-lbs) | | HP | Torque (in-lbs) |
| 5 | 1750 | 350 | 2.55 | 2.40 | 432 | 3.66 | 3.44 | 620 | 6.11 | 5.74 | 1034 | – | – | – |
| | 1150 | 230 | 1.42 | 1.28 | 350 | 2.33 | 2.10 | 575 | 4.05 | 3.64 | 1000 | – | – | – |
| | 690 | 138 | .97 | .87 | 400 | 1.64 | 1.47 | 670 | 3.04 | 2.74 | 1250 | – | – | – |
| | 100 | 20 | .17 | .14 | 460 | .30 | .26 | 820 | .58 | .51 | 1600 | – | – | – |
| 10 | 1750 | 175 | 1.61 | 1.49 | 536 | 2.34 | 2.19 | 789 | 3.94 | 3.74 | 1345 | 6.22 | 5.85 | 2106 |
| | 1150 | 115 | .98 | .87 | 480 | 1.49 | 1.32 | 725 | 2.82 | 2.54 | 1390 | 4.41 | 3.92 | 2150 |
| | 690 | 69 | .66 | .58 | 534 | 1.00 | .89 | 814 | 1.97 | 1.75 | 1600 | 3.17 | 2.85 | 2600 |
| | 100 | 10 | .12 | .097 | 610 | .19 | .15 | 968 | .37 | .31 | 1960 | .62 | .52 | 3300 |
| 15 | 1750 | 116.7 | 1.13 | 1.02 | 552 | 1.72 | 1.56 | 840 | 2.95 | 2.71 | 1465 | 4.65 | 4.34 | 2344 |
| | 1150 | 77.7 | .67 | .57 | 472 | 1.06 | .91 | 752 | 2.01 | 1.73 | 1425 | 3.15 | 2.74 | 2250 |
| | 690 | 46 | .46 | .39 | 534 | .72 | .61 | 832 | 1.41 | 1.22 | 1675 | 2.35 | 2.04 | 2800 |
| | 100 | 6.7 | .086 | .063 | 597 | .13 | .10 | 968 | .28 | .22 | 2057 | .48 | .39 | 3700 |
| 20 | 1750 | 87.5 | .97 | .82 | 590 | 1.40 | 1.24 | 892 | 2.34 | 2.06 | 1483 | 3.71 | 3.35 | 2413 |
| | 1150 | 57.5 | .58 | .48 | 525 | .86 | .72 | 782 | 1.63 | 1.36 | 1500 | 2.77 | 2.37 | 2600 |
| | 690 | 34.5 | .38 | .32 | 580 | .57 | .48 | 875 | 1.11 | .94 | 1725 | 1.99 | 1.70 | 3100 |
| | 100 | 5.0 | .080 | .055 | 690 | .11 | .080 | 1018 | .20 | .16 | 2050 | .41 | .30 | 3846 |
| 25 | 1750 | 70 | .76 | .64 | 574 | 1.16 | .97 | 875 | 1.94 | 1.68 | 1514 | 3.08 | 2.71 | 2443 |
| | 1150 | 46 | .48 | .36 | 500 | .72 | .58 | 790 | 1.31 | 1.11 | 1525 | 2.29 | 1.90 | 2600 |
| | 690 | 27.6 | .30 | .24 | 540 | .47 | .38 | 875 | .93 | .77 | 1750 | 1.51 | 1.27 | 2900 |
| | 100 | 4.0 | .063 | .042 | 660 | .094 | .062 | 975 | .18 | .13 | 2075 | .31 | .22 | 3500 |
| 30 | 1750 | 58.3 | .65 | .53 | 573 | .99 | .81 | 871 | 1.68 | 1.41 | 1521 | 2.64 | 2.27 | 2456 |
| | 1150 | 38.3 | .40 | .32 | 530 | .62 | .48 | 795 | 1.20 | .96 | 1575 | 2.80 | 2.23 | 2675 |
| | 690 | 23 | .29 | .22 | 600 | .41 | .32 | 880 | .81 | .65 | 1790 | 1.41 | 1.16 | 3200 |
| | 100 | 3.3 | .057 | .037 | 710 | .086 | .055 | 1050 | .16 | .11 | 2100 | .30 | .21 | 4000 |
| 40 | 1750 | 43.8 | .57 | .42 | 609 | .81 | .61 | 876 | 1.33 | 1.05 | 1512 | 2.10 | 1.70 | 2444 |
| | 1150 | 28.8 | .33 | .24 | 525 | .49 | .36 | 785 | .89 | .68 | 1500 | 1.52 | 1.19 | 2600 |
| | 690 | 17.3 | .22 | .16 | 580 | .33 | .24 | 875 | .61 | .47 | 1725 | 1.08 | .85 | 3100 |
| | 100 | 2.5 | .052 | .027 | 690 | .074 | .040 | 1018 | .14 | .081 | 2050 | .25 | .15 | 3846 |
| 50 | 1750 | 35 | .44 | .32 | 573 | .66 | .48 | 857 | 1.08 | .82 | 1484 | 1.70 | 1.33 | 2403 |
| | 1150 | 23 | .24 | .17 | 470 | .38 | .27 | 750 | .75 | .54 | 1482 | 1.21 | .89 | 2450 |
| | 690 | 13.8 | .17 | .12 | 520 | .26 | .18 | 840 | .51 | .37 | 1675 | .87 | .61 | 2800 |
| | 100 | 2.0 | .038 | .019 | 590 | .057 | .031 | 970 | .11 | .063 | 1975 | .19 | .10 | 3325 |
| 60 | 1750 | 29.2 | .35 | .24 | 527 | .55 | .38 | 826 | .89 | .64 | 1385 | 1.40 | 1.06 | 2281 |
| | 1150 | 19.2 | .21 | .13 | 440 | .34 | .22 | 730 | .64 | .42 | 1390 | 1.05 | .70 | 2300 |
| | 690 | 11.5 | .14 | .084 | 480 | .23 | .15 | 805 | .44 | .29 | 1570 | .71 | .48 | 2650 |
| | 100 | 1.7 | .030 | .014 | 530 | .055 | .025 | 930 | .10 | .050 | 1840 | .16 | .083 | 3100 |
| 80 | 1750 | 21.9 | .23 | .13 | 375 | – | – | – | .76 | .38 | 1100 | – | – | – |
| | 1150 | 14.4 | .16 | .089 | 390 | – | – | – | .47 | .29 | 1252 | – | – | – |
| | 690 | 8.6 | .10 | .048 | 350 | – | – | – | .35 | .18 | 1340 | – | – | – |
| | 100 | 1.3 | .020 | .009 | 470 | – | – | – | .07 | .030 | 1600 | – | – | – |
| Overhung Load* | | | 500 lbs. | | | 700 lbs. | | | 1000 lbs. | | | 1300 lbs. | | |
| Output Shaft Thrust Load | | | 500 lbs. | | | 700 lbs. | | | 900 lbs. | | | 1100 lbs. | | |

Ratings shown reflect maximum gear capacity with Klubersynth UH1 6-460.

*Overhung Load is at centerline of output shaft projection and with NO THRUST Load.

Note: For input speeds above 1750 RPM. Do NOT exceed maximum listed input horsepower.

Refer to chart on page 5 for information on lubricants.

SS700 Series Double Reduction

Ratios and Performance

| Series Size | | | SS W 726 | | | SS W 732 | | |
|--------------------------|-----------|------------|-----------|--------|-----------------|-----------|--------|-----------------|
| Ratio | Input RPM | Output RPM | Input HP | Output | | Input HP | Output | |
| | | | | HP | Torque (in-lbs) | | HP | Torque (in-lbs) |
| 100 | 1750 | 17.5 | 0.75 | 0.5 | 1785 | 1.33 | 0.96 | 3450 |
| 150 | 1750 | 11.7 | 0.56 | 0.34 | 1840 | 1 | 0.67 | 3600 |
| 200 | 1750 | 8.8 | 0.47 | 0.26 | 1875 | 0.81 | 0.53 | 3800 |
| 300 | 1750 | 5.8 | 0.37 | 0.18 | 1950 | 0.61 | 0.36 | 3950 |
| 400 | 1750 | 4.4 | 0.31 | 0.14 | 1950 | 0.48 | 0.27 | 3900 |
| 600 | 1750 | 2.9 | 0.25 | 0.092 | 2000 | 0.36 | 0.18 | 4025 |
| 900 | 1750 | 1.9 | 0.21 | 0.060 | 2000 | 0.28 | 0.12 | 4025 |
| 1200 | 1750 | 1.5 | 0.19 | 0.045 | 1950 | 0.23 | 0.092 | 3900 |
| 1800 | 1750 | 0.97 | 0.16 | 0.027 | 1775 | 0.19 | 0.058 | 3750 |
| 2000 | 1750 | 0.88 | 0.16 | 0.027 | 1940 | 0.22 | 0.054 | 3880 |
| 2400 | 1750 | 0.73 | 0.15 | 0.021 | 1864 | 0.17 | 0.036 | 3143 |
| 3000 | 1750 | 0.58 | 0.14 | 0.016 | 1800 | 0.15 | 0.035 | 3750 |
| 3600 | 1750 | 0.49 | 0.13 | 0.014 | 1865 | 0.14 | 0.024 | 3154 |
| Overhung Load* | | | 1000 lbs. | | | 1300 lbs. | | |
| Output Shaft Thrust Load | | | 900 lbs. | | | 1100 lbs. | | |

Ratings shown reflect maximum gear capacity with Klubersynth UH1 6-460.

*Overhung Load is at centerline of output shaft projection and with NO THRUST Load.

Note: For input speeds above 1750 RPM. Do NOT exceed maximum listed input horsepower.

Lubrication

Enclosed Worm Gear Reducers Lubricant Available from Boston Gear

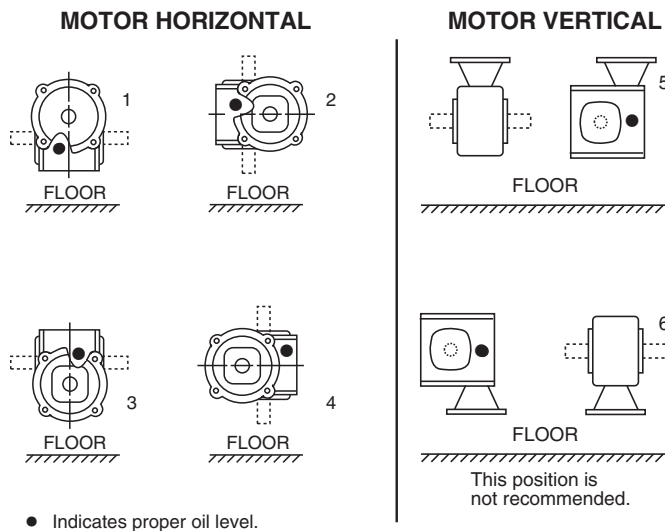
| Ambient (Room) Temperature | Recommended Oil (or equivalent) | Viscosity Range SUS @ 100°F | ISO Viscosity Grade No. | Klubersynth UH1 6-460 Qt. Part No. |
|------------------------------------|--|-----------------------------|-------------------------|------------------------------------|
| -30° to 225°F** (-34° to 107°C) | Klubersynth* UH1 6-460 Synthetic | 1950/2500 | 460 | 65159 |

*Synthetic recommendation is exclusively Klubersynth UH1 6-460, other lubricants will void warranty.

** The Klubersynth UH1 6-460 lubricant will perform at temperatures considerably higher than 225°F. However, the factory should always be consulted prior to operating at higher temperatures, as damage may occur to oil seals and other components.

Oil Levels For Typical Mounting Positions

(Examples shown for single-reduction models only)



Oil Capacity in Fluid Ounces

| Unit Size | Positions | | | | |
|-----------|-----------|------|------|------|-------|
| | 1 | 2 | 3 | 4 | 5 & 6 |
| 718 | 12.0 | 16.0 | 18.5 | 16.0 | 16.0 |
| 721 | 15.0 | 20.5 | 20.5 | 19.0 | 19.0 |
| 726 | 28.0 | 36.0 | 43.0 | 36.0 | 36.0 |
| 732 | 58.0 | 84.0 | 90.0 | 80.0 | 80.0 |

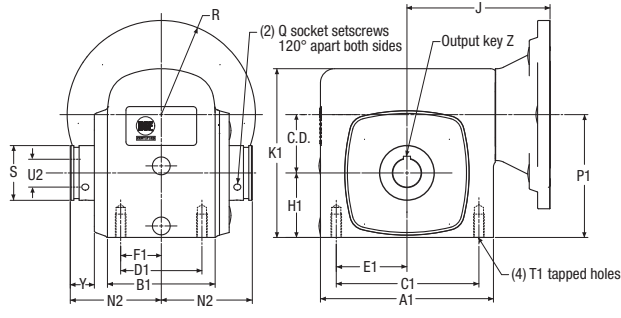
Double reduction gearboxes require the primary and secondary boxes to be filled independently to their respective mounting position.

SS700 Series Single Reduction

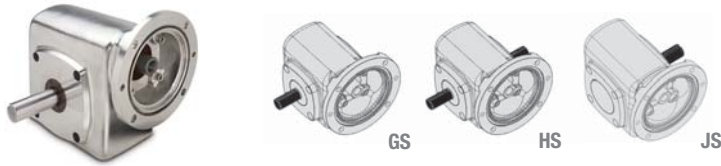
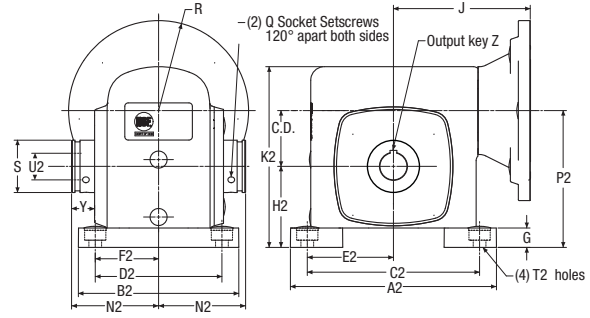
Dimensions



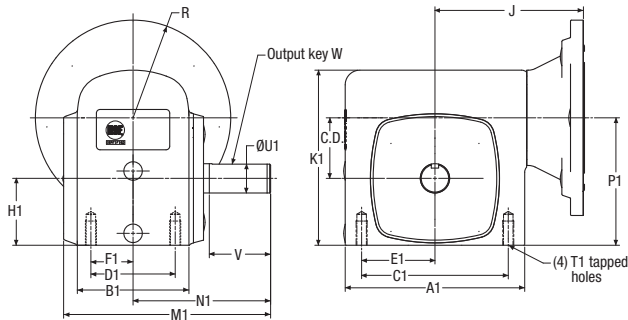
SSHF700 Hollow Shaft without Base



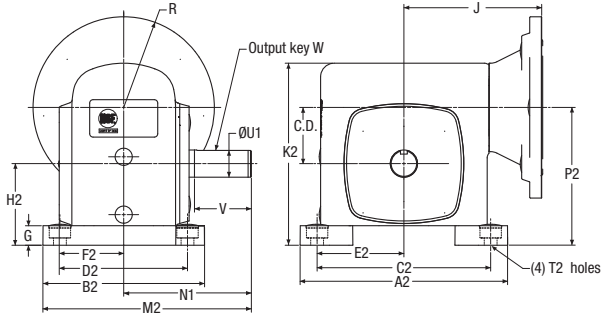
SSHF700 Hollow Shaft with Base



SSF700 GS Solid Shaft without Base



SSF700 GS Solid Shaft with Base



| SIZE | C.D. | A1 | A2 | B1 | B2 | C1 | C2 | D1 | D2 | E1 | E2 | F1 | F2 |
|------|------|------|-------|------|------|------|------|------|------|------|------|------|------|
| 718 | 1.75 | 5.63 | 7.00 | 3.69 | 5.75 | 4.19 | 5.75 | 2.75 | 4.50 | 2.09 | 2.88 | 1.38 | 2.25 |
| 721 | 2.06 | 6.12 | 7.62 | 3.81 | 5.94 | 5.00 | 6.38 | 2.88 | 4.69 | 2.50 | 3.19 | 1.44 | 2.34 |
| 726 | 2.62 | 7.58 | 9.25 | 4.44 | 6.50 | 6.38 | 8.00 | 3.38 | 5.25 | 3.19 | 4.00 | 1.69 | 2.63 |
| 732 | 3.25 | 9.20 | 11.00 | 5.88 | 7.62 | 7.50 | 9.50 | 4.00 | 6.13 | 3.75 | 4.75 | 2.00 | 3.06 |

| SIZE | G | H1 | H2 | J | | K1 | K2 | M1 | M2 | N1 | N2 | P1 | P2 | Q |
|------|------|------|------|-----------|-------|------|-------|-------|-------|------|------|------|------|---------|
| | | | | 56C/140TC | 180TC | | | | | | | | | |
| 718 | 0.69 | 2.06 | 2.75 | 4.69 | — | 5.31 | 6.00 | 6.74 | 7.19 | 4.31 | 3.03 | 3.81 | 4.50 | #10-32 |
| 721 | 0.72 | 2.28 | 3.00 | 5.06 | — | 5.97 | 6.69 | 7.09 | 7.66 | 4.69 | 3.22 | 4.34 | 5.06 | 1/4-28 |
| 726 | 0.75 | 2.94 | 3.69 | 5.75 | 6.19 | 7.50 | 8.25 | 8.33 | 8.87 | 5.63 | 3.44 | 5.56 | 6.31 | 5/16-24 |
| 732 | 0.88 | 3.50 | 4.38 | 6.56 | 7.00 | 9.25 | 10.13 | 10.49 | 10.99 | 7.06 | 4.31 | 6.75 | 7.63 | 5/16-24 |

| SIZE | R | | S | T1 | T2 C'Bore / Hole Dias. | U1 | V | W | Max U2 | Y | Z | Approx. Weight (lbs.) | | | |
|------|-----------|-------|------|---------|------------------------------|-------|------|---------------|-----------|------|---|-----------------------|---------|---------|----------|
| | 56C/140TC | 180TC | | | | | | | | | | SSF700 | SSHF700 | SSF700B | SSHF700B |
| 718 | 3.33 | — | 1.38 | 5/16-18 | .60/.41 | 0.875 | 1.78 | 3/16 x 1 | 1.000 | 0.60 | * | 22 | 25 | 25 | 28 |
| 721 | 3.33 | — | 2.00 | 3/8-16 | .78/.47 | 1.000 | 2.09 | 1/4 x 1-1/4 | 1.4375 | 0.82 | * | 27 | 30 | 30 | 33 |
| 726 | 3.33 | 4.63 | 2.50 | 3/8-16 | .78/.53 | 1.125 | 2.63 | 1/4 x 1-15/16 | 1.9375 | 0.73 | * | 40 | 47 | 44 | 51 |
| 732 | 3.33 | 4.63 | 2.88 | 7/16-14 | .78/.53 | 1.375 | 3.25 | 5/16 x 2-7/16 | 2.1875 | 0.89 | * | 63 | 76 | 70 | 83 |

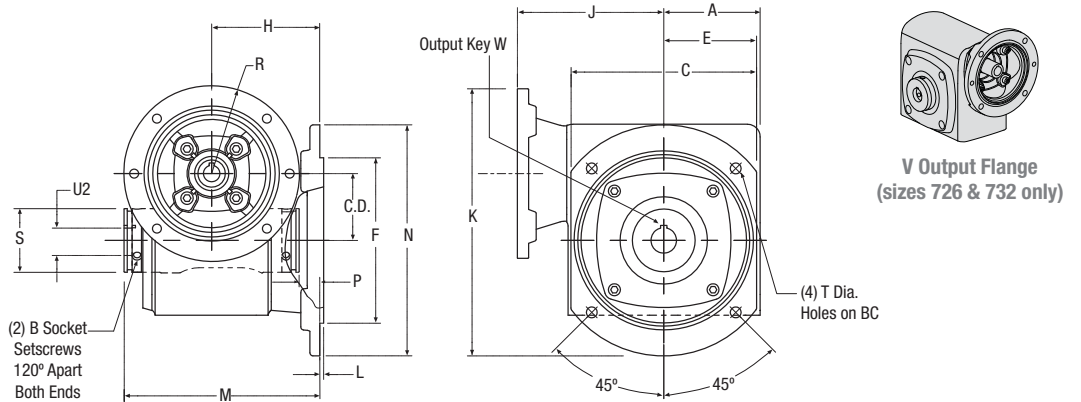
* Refer to Table 1 on page 11.

SS700 Series Single Reduction, With Output Flange

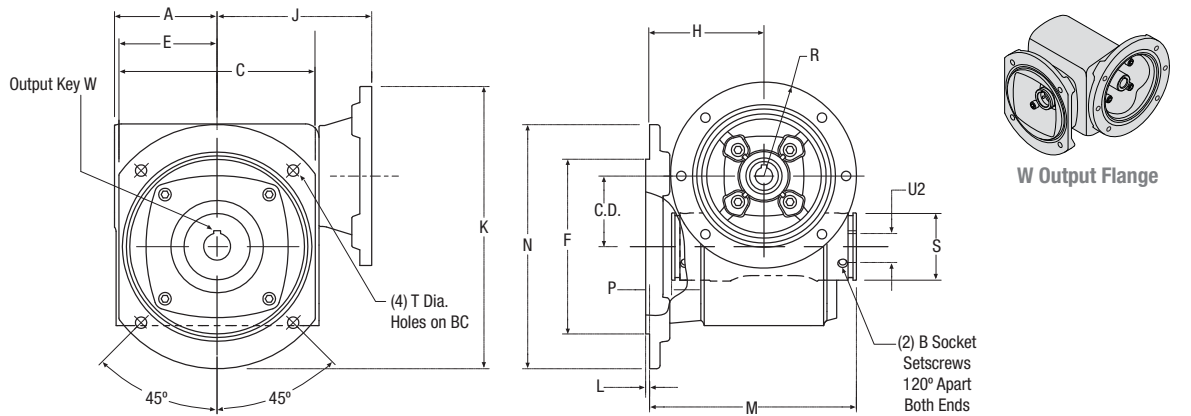
Dimensions



SSHF700V Hollow Output Shaft, V Position



SSHF700W Hollow Output Shaft, W Position



| SIZE | C.D. | A | B | C | B.C. | E | F | H | J | | K | L |
|------|------|------|---------|------|-------|------|------|------|-----------|-------|-------|-----|
| | | | | | | | | | 56C/140TC | 180TC | | |
| 718 | 1.75 | 2.82 | #10-32 | 5.53 | 5.88 | 2.77 | 5.47 | 3.62 | 4.69 | — | 8.55 | .15 |
| 721 | 2.06 | 3.06 | 1/4-28 | 6.03 | 6.50 | 3.02 | 5.25 | 3.94 | 5.06 | — | 9.17 | .15 |
| 726 | 2.62 | 3.80 | 5/16-24 | 7.29 | 8.00 | 3.65 | 6.50 | 4.45 | 5.75 | 6.19 | 10.50 | .15 |
| 732 | 3.25 | 4.60 | 5/16-24 | 8.79 | 10.00 | 4.40 | 8.00 | 5.50 | 6.56 | 7.00 | 12.22 | .15 |

| SIZE | M | N | P | R | | S | T** | | Low Speed Shaft | | | Approx Weight (lbs.) |
|------|------|-------|------|-----------|--------|------|----------|--------------|--------------------|---------|---|----------------------|
| | | | | 56C/140TC | 180TC | | Hole Dia | C-Bore Depth | Hollow Bore Output | | | |
| | | | | | | | | | Max U2 | W - Key | | |
| | | | | Sq. | Length | | | | | | | |
| 718 | 6.65 | 6.94 | .59 | 3.33 | — | 1.38 | .362 | .600 | 1.0000 | * | * | 29 |
| 721 | 7.16 | 7.56 | .72 | 3.33 | — | 2.00 | .425 | .600 | 1.4375 | * | * | 34 |
| 726 | 7.89 | 9.08 | 1.01 | 3.33 | 4.63 | 2.50 | .425 | .600 | 1.9375 | * | * | 51 |
| 732 | 9.81 | 11.28 | 1.19 | 3.33 | 4.63 | 2.88 | .535 | .808 | 2.1875 | * | * | 80 |

* Refer to Table 1 on page 11.

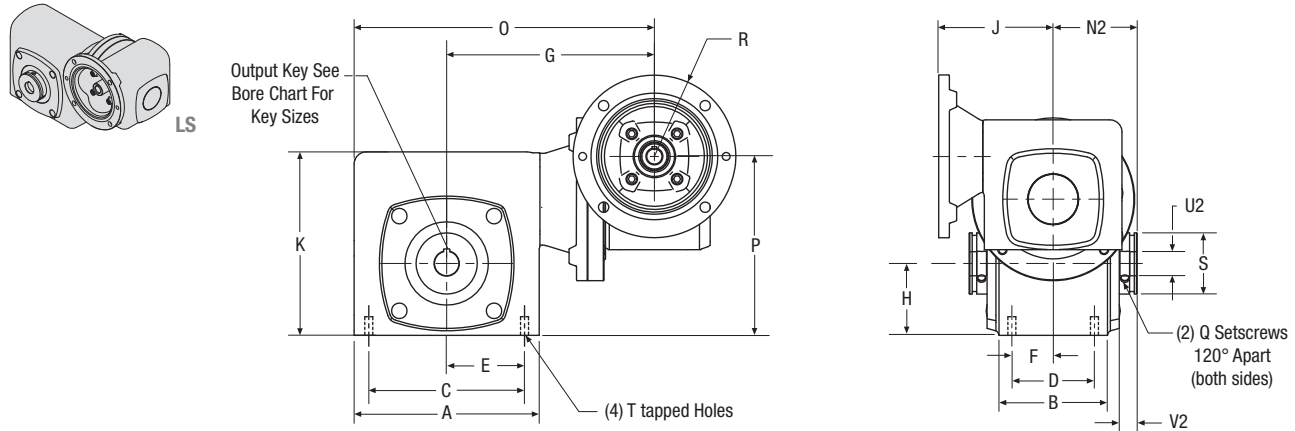
** Designed for use with socket head capscrews.

SS700 WB Series Double Reduction, Parallel Shafts

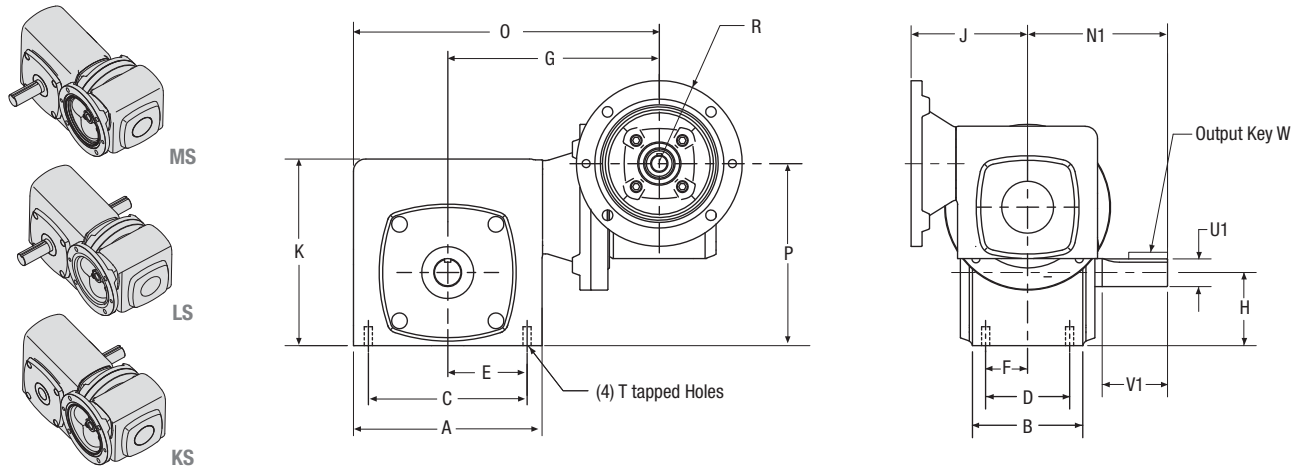
Dimensions



SSHFWB700 Hollow Output Shaft



SSFWB700 Solid Output Shaft



| SIZE | A | B | C | D | E | F | G | H | J 56C/140TC | K | N1 | N2 | O | P |
|------|------|------|------|------|------|------|------|------|----------------|------|------|------|-------|------|
| 726 | 7.58 | 4.44 | 6.38 | 3.38 | 3.19 | 1.69 | 8.56 | 2.94 | 4.68 | 7.50 | 5.63 | 3.44 | 12.35 | 7.32 |
| 732 | 9.20 | 5.88 | 7.50 | 4.00 | 3.75 | 2.00 | 9.37 | 3.50 | 4.68 | 9.25 | 7.06 | 4.31 | 13.97 | 8.50 |

| SIZE | Q | R 56C/140TC | S | T | | Low Speed Shaft | | | | | | Approx Weight (lbs.) | |
|------|---------|----------------|------|----------|-------|--------------------|------|-------|---------|--------------------|-----|-------------------------|--------|
| | | | | Tap Size | Depth | Solid Output Shaft | | | | Hollow Bore Output | | | |
| | | | | | | U1 | V1 | W-Key | | Max U2 | V2 | | |
| | | | | | | | | Sq. | Length | | | SSFWD | SSHFWD |
| 726 | 5/16-24 | 3.33 | 2.50 | 3/8-16 | .56 | 1.125 | 2.63 | 1/4 | 1-15/16 | 1.9375* | .73 | 62 | 69 |
| 732 | 5/16-24 | 3.33 | 2.88 | 7/16-14 | .66 | 1.375 | 3.25 | 5/16 | 2-7/16 | 2.1875* | .88 | 85 | 98 |

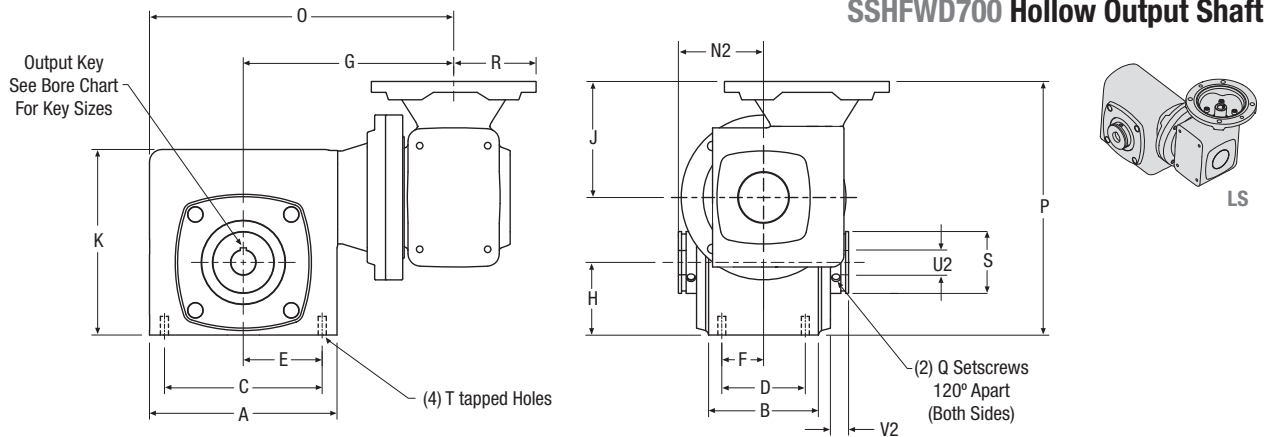
* Refer to Table 1 on page 11.

SS700 WD Series Double Reduction, Right Angle Shafts

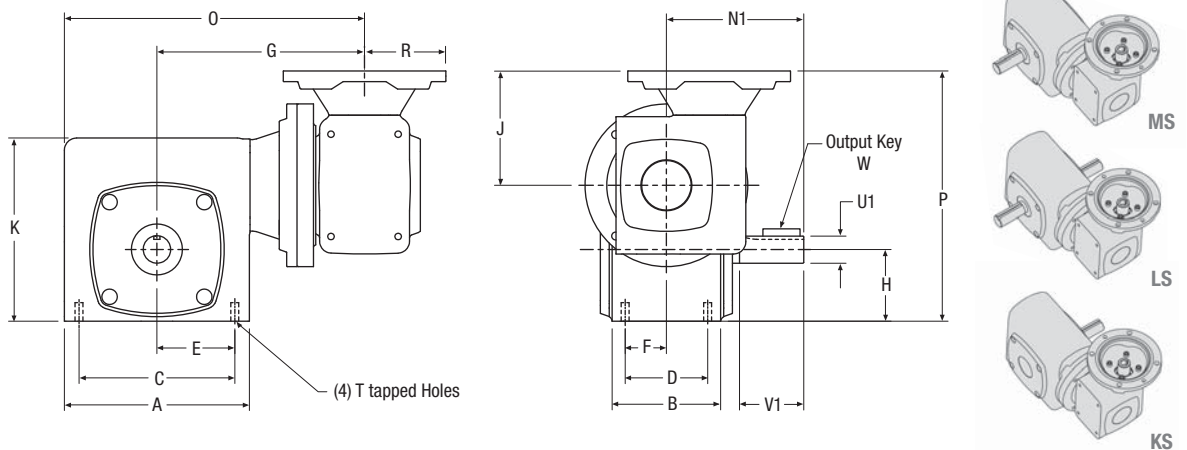
Dimensions



SSHFWD700 Hollow Output Shaft



SSFWD700 Solid Output Shaft



| SIZE | A | B | C | D | E | F | G | H | J 56C/140TC | K | N1 | N2 | O | P |
|------------|------|------|------|------|------|------|------|------|----------------|------|------|------|-------|-------|
| 726 | 7.58 | 4.44 | 6.38 | 3.38 | 3.19 | 1.69 | 8.56 | 2.94 | 4.68 | 7.50 | 5.63 | 3.44 | 12.35 | 10.25 |
| 732 | 9.20 | 5.88 | 7.50 | 4.00 | 3.75 | 2.00 | 9.37 | 3.50 | 4.68 | 9.25 | 7.06 | 4.31 | 13.97 | 11.44 |

| SIZE | Q | R 56C/140TC | S | T | | Low Speed Shaft | | | | | | Approx Weight (lbs.) | |
|------------|---------|----------------|------|----------|--------|--------------------|------|-------|---------|--------------------|-----|-------------------------|----|
| | | | | Tap Size | Depth | Solid Output Shaft | | | | Hollow Bore Output | | | |
| | | | | | | U1 | V1 | W-Key | | Max U2 | V2 | | |
| | | | | Sq. | Length | | | SSFWD | SSHFWD | | | | |
| 726 | 5/16-24 | 3.33 | 2.50 | 3/8-16 | .78 | 1.125 | 2.63 | 1/4 | 1-15/16 | 1.9375* | .73 | 62 | 69 |
| 732 | 5/16-24 | 3.33 | 2.88 | 7/16-14 | .78 | 1.375 | 3.25 | 5/16 | 2-7/16 | 2.1875* | .88 | 85 | 98 |

* Refer to Table 1 on page 11.

Stainless Steel AC Motors

Performance Data & Dimensions



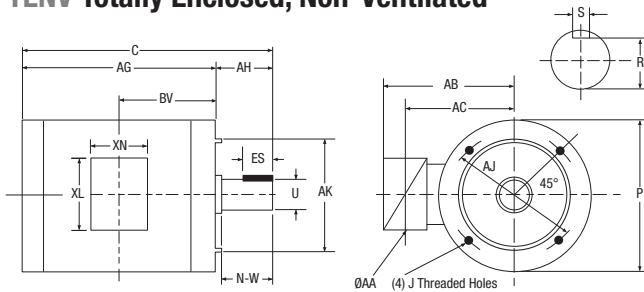
Performance Data

| Part # | HP | Type | RPM | Frame | Voltage AC | Efficiency* | Full Load Amps (230/460) | Weight (lbs.) | Bearings |
|-----------|------|------|------|-------|------------------|-------------|--------------------------|---------------|----------|
| FUTSS | 0.5 | TENV | 1720 | 56C | 208-230/460-3-60 | 81.2% | 1.62/0.81 | 28 | 6205 |
| GUTSS | 0.75 | TENV | 1720 | 56C | 208-230/460-3-60 | 81.5% | 2.44/1.22 | 31 | 6205 |
| HUT-5/8SS | 1 | TENV | 1720 | 56C | 208-230/460-3-60 | 82.5% | 3.04/1.52 | 35 | 6205 |
| HUTSS | 1 | TENV | 1720 | 143TC | 208-230/460-3-60 | 82.5% | 3.04/1.52 | 35 | 6205 |
| JUTFSS | 1.5 | TEFC | 1720 | 145TC | 208-230/460-3-60 | 84% | 4.24/2.12 | 42 | 6205 |
| KUTFSS | 2 | TEFC | 1720 | 145TC | 208-230/460-3-60 | 84% | 5.44/2.77 | 49 | 6205 |
| LUTFSS | 3 | TEFC | 1765 | 182TC | 208-230/460-3-60 | 87.5% | 8.0/4.0 | 81 | 6308 |

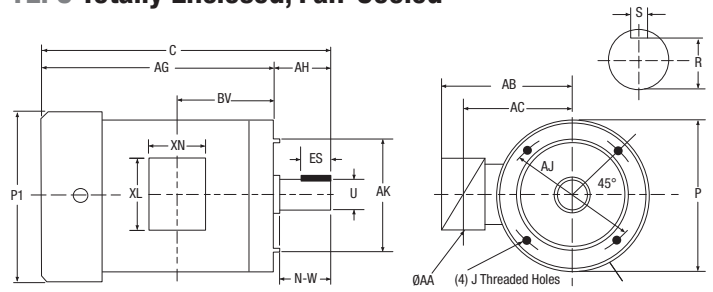
Ratings are for continuous duty at Max Ambient Temperature of 40°C
 TENV = Totally enclosed, non-ventilated
 TEFC = Totally enclosed, fan-cooled

All motors are inverter-duty rated at Safety Factor of 1.15
 Motors can be run at 50 Hz with a derating factor applied
 *Efficiency meets or exceeds 2007 EISA standards

TENV Totally Enclosed, Non-Ventilated



TEFC Totally Enclosed, Fan-Cooled



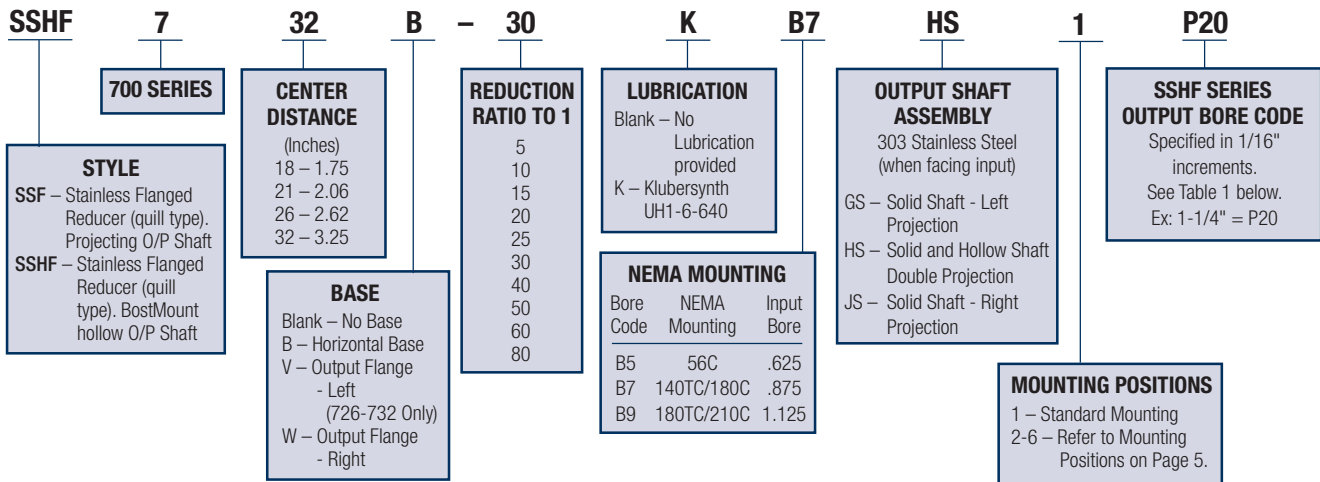
NEMA Motor Dimensions (in.)

| Boston Gear Bore Code | NEMA Frame | U | AK | AH | N-W | Key | | | AJ | J |
|-----------------------|------------|--------|--------|--------|------|------|------|-------|-------|--------|
| | | | | | | SQ. | LG | R | | |
| B5 | 56C | .6250 | 4.5000 | 2-1/16 | 1.88 | 3/16 | 1.41 | 0.517 | 5.875 | 3/8-16 |
| | | .6245 | 4.4970 | | | | | | | |
| B7 | 143TC | .8750 | 4.5000 | 2-1/8 | 2.00 | 3/16 | 1.41 | 0.765 | 5.875 | 3/8-16 |
| | 145TC | .8745 | 4.4970 | | | | | | | |
| B9 | 182TC | 1.1250 | 8.5000 | 3-1/8 | 2.75 | 1/4 | 1.78 | 0.990 | 7.25 | 1/2-13 |
| | | 1.1245 | 8.4970 | | | | | | | |

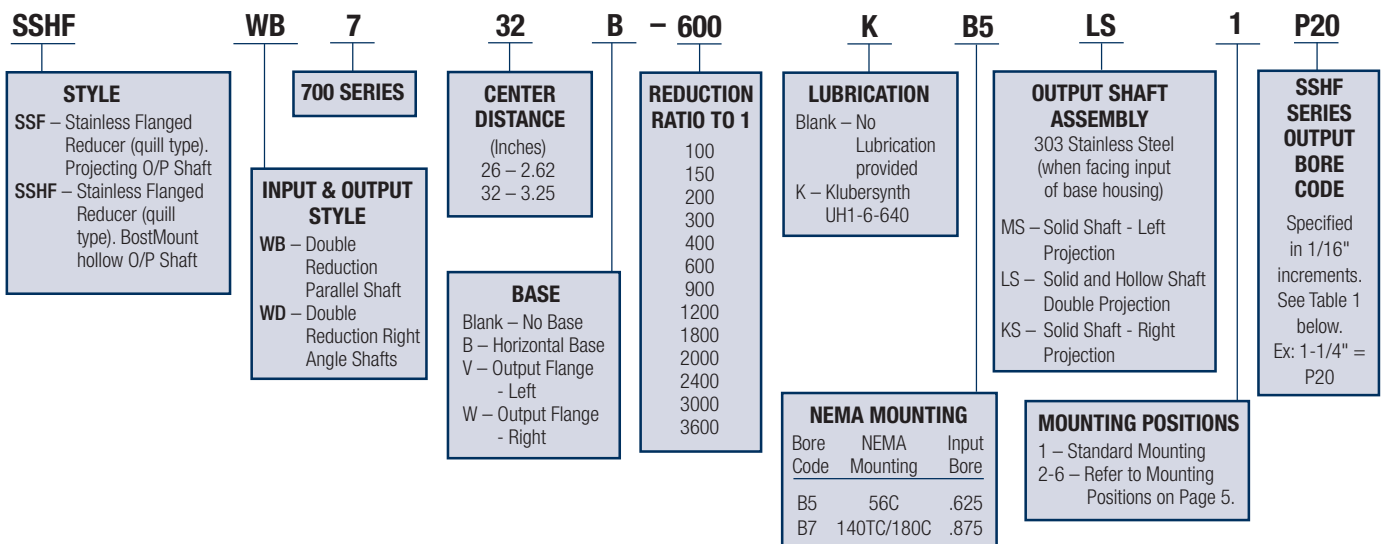
Dimensions (in.)

| Catalog No. | HP | Frame | Mounting | | | | Conduit Box | | | | | |
|-------------|-------|-------|----------|------|------|-------|-------------|------|------|------|------|------|
| | | | C | P | P1 | AG | AA | AB | AC | BV | XL | XN |
| FUTSS | 1/2 | 56C | 9.64 | 6.45 | — | 7.58 | 0.87 | 5.43 | 4.65 | 5.33 | 4.40 | 3.81 |
| GUTSS | 3/4 | 56C | 9.64 | 6.45 | — | 7.58 | 0.87 | 5.43 | 4.65 | 6.33 | 4.40 | 3.81 |
| HUT-5/8SS | 1 | 56C | 10.77 | 6.45 | — | 8.64 | 0.87 | 5.43 | 4.65 | 6.33 | 4.40 | 3.81 |
| HUTSS | 1 | 143TC | 10.77 | 6.45 | — | 8.64 | 0.87 | 5.43 | 4.65 | 6.33 | 4.40 | 3.81 |
| JUTFSS | 1-1/2 | 145TC | 13.50 | 6.45 | 7.35 | 11.38 | 0.87 | 5.43 | 4.65 | 7.44 | 4.40 | 3.81 |
| KUTFSS | 2 | 145TC | 13.78 | 6.45 | 7.35 | 11.65 | 0.87 | 5.43 | 4.65 | 7.44 | 4.40 | 3.81 |
| LUTFSS | 3 | 182TC | 17.40 | 6.45 | 7.35 | 14.27 | 0.94 | 7.60 | 5.30 | 8.75 | 4.45 | 4.05 |

Single Reduction Speed Reducer



Double Reduction Speed Reducer



Stainless Steel AC Motors

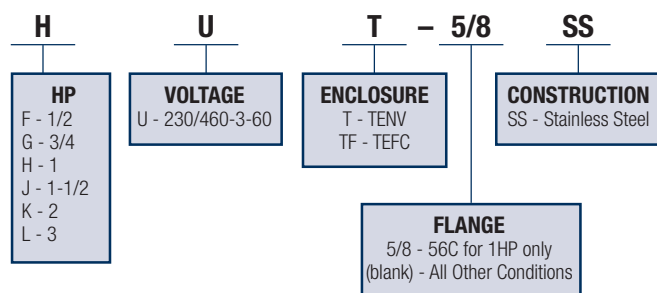


Table 1: Hollow Output Shaft Bore Codes

| Fraction Size | Output Bore Code | 718 | 721 | 726 | 732 | Decimal Size* | Key Size† |
|---------------|------------------|----------|----------|----------|----------|---------------|--------------------|
| 3/4 | P12 | • | • | | | .7500 | .187 x .156 x 1.00 |
| 15/16 | P15 | • | • | • | | .9375 | .25 x .218 x 1.37 |
| 1 | P16 | S | • | • | | 1.0000 | .25 x .218 x 1.37 |
| 1-1/8 | P18 | | • | • | | 1.1250 | .25 x .218 x 1.37 |
| 1-3/16 | P19 | | S | • | • | 1.1875 | .25 x .218 x 1.37 |
| 1-1/4 | P20 | | S | • | • | 1.2500 | .25 x .218 x 1.37 |
| 1-7/16 | P23 | | • | S | • | 1.4375 | .375 x .312 x 1.75 |
| 1-1/2 | P24 | | | S | S | 1.5000 | .375 x .312 x 1.75 |
| 1-15/16 | P31 | | • | S | | 1.9375 | .50 x .375 x 2.00 |
| 2 | P32 | | | • | | 2.0000 | .50 x .375 x 2.00 |
| 2 3/16 | P36 | | | • | | 2.1875 | .50 x .375 x 2.00 |

*Bore tolerance +.0015 – .0000

S Standard Bore – Included in Express Program

• Optional Bore

† Key is provided with reducer to fit hollow shaft. Drive shaft requires standard width and depth keyway.

Note: For all other bore sizes, contact factory.

All Customer Service phone numbers shown in bold

Electromagnetic Clutches and Brakes

Warner Electric

Electromagnetic Clutches and Brakes

New Hartford, CT - USA
1-800-825-6544

For application assistance:
1-800-825-9050

St Barthelemy d'Anjou, France
+33 (0) 2 41 21 24 24

Precision Electric Coils and Electromagnetic Clutches and Brakes

Columbia City, IN - USA
1-260-244-6183

Matrix International

Electromagnetic Clutches and Brakes, Pressure Operated Clutches and Brakes

Brechin, Scotland
+44 (0) 1356 602000

New Hartford, CT - USA
1-800-825-6544

Inertia Dynamics

Spring Set Brakes; Power On and Wrap Spring Clutch/Brakes

New Hartford, CT - USA
1-800-800-6445

Overrunning Clutches

Formsprag Clutch

Overrunning Clutches and Holdbacks

Warren, MI - USA
1-800-348-0881 – Press #1

For application assistance:
1-800-348-0881 – Press #2

Marland Clutch

Roller Ramp and Sprag Type Overrunning Clutches and Backstops

Burr Ridge, IL - USA
1-800-216-3515

Stieber Clutch

Overrunning Clutches and Holdbacks

Heidelberg, Germany
+49 (0) 6221 30 47 0

Engineered Couplings

Ameridrives Couplings

Mill Spindles, Ameriflex, Ameridisc

Erie, PA - USA
1-814-480-5000

Gear Couplings

San Marcos, TX - USA
1-800-458-0887

Bibby Transmissions

Disc, Gear, Grid Couplings, Overload Clutches

Dewsbury, England
+44 (0) 1924 460801

Boksburg, South Africa
+27 11 918 4270

TB Wood's

Elastomeric Couplings

Chambersburg, PA - USA
1-888-829-6637 – Press #5

For application assistance:
1-888-829-6637 – Press #7

General Purpose Disc Couplings

San Marcos, TX - USA
1-888-449-9439

Ameridrives Power Transmission

Universal Joints, Drive Shafts, Mill Gear Couplings

Green Bay, WI - USA
1-920-593-2444

Huco Dynatork

Precision Couplings and Air Motors

Hertford, England
+44 (0) 1992 501900

Charlotte, NC - USA
1-800-825-6544

Linear Products

Warner Linear

Linear Actuators

Belvidere, IL - USA
1-800-825-6544

For application assistance:
1-800-825-9050

St Barthelemy d'Anjou, France
+33 (0) 2 41 21 24 24

Heavy Duty Clutches and Brakes

Wichita Clutch

Pneumatic Clutches and Brakes

Wichita Falls, TX - USA
1-800-964-3262

Bedford, England
+44 (0) 1234 350311

Twiflex Limited

Caliper Brakes and Thrusters

Twickenham, England
+44 (0) 20 8894 1161

Industrial Clutch

Pneumatic and Oil Immersed Clutches and Brakes

Waukesha, WI - USA
1-262-547-3357

Gearing

Boston Gear

Enclosed and Open Gearing, Electrical and Mechanical P.T. Components

Charlotte, NC - USA
1-800-825-6544

For application assistance:
1-800-816-5608

Nuttall Gear and Delroyd Worm Gear

Worm Gear and Helical Speed Reducers

Niagara Falls, NY - USA
1-716-298-4100

Belted Drives and Sheaves

TB Wood's

Belted Drives

Chambersburg, PA - USA
1-888-829-6637 – Press #5

For application assistance:
1-888-829-6637 – Press #7

Engineered Bearing Assemblies

Kilian Manufacturing

Engineered Bearing Assemblies

Syracuse, NY - USA
1-315-432-0700

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www.wamerelectric.com.sg

Thailand

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Suanluang Bangkok 10250
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+66 2 320 2380 (Fax)
www.wamerelectric.co.th

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Fax 704-588-7181

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